

Report

Arrangement 5 - CVNB Vacuum pump skid(26CVNB-SFU-0501) Equipment Summary

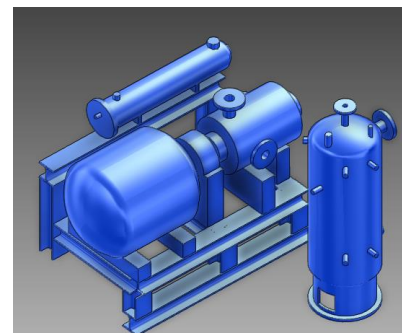
This document provides a summary of CVNB Vacuum pump skid(26CVNB-SFU-0501)

Approval Process			
	Name	Action	Affiliation
Author	Kanda K.	06 Apr 2023:signed	IO/DG/CNST/PLD/MID/TCWS
Co-Authors	West S.	06 Apr 2023:signed	IO/DG/CNST/PLD/MID/TCWS
Reviewers	Berruyer F. Ciampichetti A. Ghirelli N.		IO/DG/CNST/PLD/MID/TCWS IO/DG/CNST/PLD/MID/CMW IO/DG/CNST/PLD/MID/TCWS
Previous Versions	Gao J. Ricou E.	04 Apr 2023:recommended v2.1 05 Apr 2023:recommended v2.1	IO/DG/CORP/FPD/PCD/CAL IO/DG/CNST/PLD/MID/TCWS
Reviews	Sharan S. Van hove W.	04 Apr 2023:recommended v2.1 31 Mar 2023:recommended v2.1	IO/DG/CNST/PLD/MID/TCWS ORNL - Oak Ridge National Laborator...
Approver	Lioce D.	07 Apr 2023:approved	IO/DG/CNST/PLD/MID/TCWS
Document Security: Internal Use RO: Lioce Donato			
Read Access	LG: Arrangement 5 Cost Estimation, LG: USDA Arrangement 5, LG: Management, GG: IO DDGs (and Senior Advisors), AD: IO_Director-General, AD: External Management Advisory Board, AD: OBS - Project Control Office (PCO), AD: IDM_Controller, AD: OBS - Procurement & Contracts Division (PCD), AD: Auditors, p...		

<i>Change Log</i>			
Arrangement 5 - CVNB Vacuum pump skid(26CVNB-SFU-0501) Equipment Summary (8TNRG4)			
<i>Version</i>	<i>Latest Status</i>	<i>Issue Date</i>	<i>Description of Change</i>
v0.0	In Work	10 Mar 2023	
v1.0	Signed	13 Mar 2023	The first version for review.
v2.0	Signed	27 Mar 2023	Updated based on the reviewer's comment.
v2.1	Signed	29 Mar 2023	Updated based on the reviewer's comment. The native word file with revision track with respect to the first version is attached.
v2.2	Approved	06 Apr 2023	Typo in document reference and nozzle size were corrected. Also unit of pump capacity was revised from Nm ³ /h to m ³ /h (actual volume).

OPERATIONAL NARRATIVE

CVNB vacuum pump maintains back pressure of membrane degasifier under vacuum, which enhances removal efficiency of dissolved oxygen in the primary water of NBI (Neutral Beam Injector) PHTS (Primary Heat Transfer System) during operation.

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- Contents of this document have been assembled, reviewed and approved as for Information Only,
- May not be used for purchasing, fabrication or construction,
- May not be used as verified input to any document (may be used as unverified assumption).

PHYSICAL ATTRIBUTES

<i>Commodity Type:</i>	Liquid ring vacuum pump with recirculation
<i>Number of equipment:</i>	1 unit
<i>Approx. Footprint:</i>	1.5 m x 1.5 m (entire skid)
<i>Approx. Height:</i>	1.0 m (entire skid)
<i>Approx. Weight:</i>	1 000 kg (wet)
<i>Service Fluid:</i>	Wet nitrogen gas
<i>Material Notes:</i>	304L / 316L with composition requirement: cobalt <0.20 wt%, Niobium < 0.1 wt% and Tantalum < 0.05 wt%.
<i>Anchoring system</i>	Platform / Bolting
<i>Component configuration</i>	Assembly mounted on skid
<i>Design Life Time:</i>	20 years

ENVIRONMENTAL CONDITIONS

<i>Integrated Dose Rate 20yrs:</i>	≤ 10 Gy
<i>Magnetic Field:</i>	≤ 35 mT
<i>Normal temperature</i>	5 – 35 °C
<i>Normal Humidity</i>	40 – 60 %
<i>Normal Pressure relative to atm:</i>	-0.14 kPa
<i>Accidental Temperature</i>	130 °C
<i>Accidental Pressure relative to atm:</i>	-5 to +100 kPa
<i>Accidental Humidity</i>	100 %

WBS: Chemical & Volume Control System

PBS: 26CVNB / GBS: 14-L4-21

Functional Reference: 26CVNB-SFU-0501

REFERENCE DOCUMENTS

Sizing calculation: ITER_D_WVZ79G_v7.4

P&ID: ITER_D_XJ36P5_v2.3

DESIGN CODES AND SHIPPING

<i>French Law Pressure Category / Nuclear Class:</i>	Non ESPN (NC) / III
<i>European Law:</i>	PED, Machinery Directive
<i>Fluid Type / Fluid group</i>	Gas / Group 2
<i>Conformity Assessment Module:</i>	III, module B+C2 or B1+F
<i>Construction Codes:</i>	ASME VIII Div2, API 681
<i>Safety Class:</i>	SIC-1
<i>Quality Class:</i>	QC-1
<i>Seismic Class:</i>	SC1 (S)
<i>Fire:</i>	Eurocode 2h
<i>Shipping Information:</i>	Oversea packing per ASME NQA-1 Level C, DAP at ITER site

CVNB – Vacuum pump skid (26CVNB-SFU-0501)

PARAMETERS

Parameter	Value
Nominal Temperature (°C)	38
Type of Operation	Continuous
Design Temperature, gas side (°C)	100
Achievable Vacuum Pressure (kPa,abs)	15
Permissible Pressure Difference (MPa)	0.11
Type of seal liquid	Demin. Water
Design Pressure, gas side (MPa,abs)	1.80 / 0.0
Rated pump capacity (m ³ /h) at 15 kPa inlet pressure*	56
Gas composition	Refer to Notes below
Cooling water flowrate per unit (kg/s)	0.5
Allowable Pressure Drop, cooling water side(MPa)	0.10
Power Consumption (kW)	1
Motor Voltage (V)/Phase(-)/Cycle (Hz)	400 / 3 / 50
Thermal insulation thickness (mm)	50

PROCESS CONNECTIONS

I.D.	DN / Schedule	Service
1	50 / 40S	Gas Inlet
2	25 / 40S	Gas Outlet
3	25 / 40S	Drain
4	15 / 40S	Cooling water supply
5	15 / 40S	Cooling water return
6	25 / 40S	DM water make-up
7	15 / 40S	Connection to online hydrogen monitor

* Estimated value. Shall be matched to the need of the selected degasifier.

Notes:

1. Approximate footprint is based on 3d model approved configuration.
2. All nozzles are butt-welded.
3. Support shall be accounted in the vendor estimate.
4. Pump is subject to Machinery Directive. Tank, heat exchanger, piping, valves are subject to PED.
5. Total volume of seal water tank and cooler is assumed as 150 L. Supplier to confirm the volume is not exceeding 150 L.
6. Minimum documentation shall include: Quality plans, Manufacturing & inspection plans, Procedures, Calculation note (where design is involved), Working instructions, Special process qualifications (if applicable), Operator qualifications, As-built drawings, Contractor release note, Certificate of conformity, Material certification and inspection documents according to EN 10204 Type 3.1 (or equivalent) traceable to the component part and equipment.
7. Gas composition at vacuum pump suction is as below (water as vapor):

Exhaust gas molar composition	
Oxygen	0.03 %
Hydrogen	1.10 %
Nitrogen	54.81 %
Water	44.06 %

8. P&ID for vacuum pump skid to be provided by supplier is as below:

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